

Pro 1K Epoxy primer is an all-purpose 1K primer that provides excellent adhesion and corrosion prevention on sheet steel and many other difficulty substrates. It is fast drying with good flow and can be applied wet-on-wet. It is also suitable as a welding primer and has good insulation against moisture.

### Suitable substrates (cleaned & abraded)

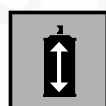
- Bare steel
- Galvanised steel
- Aluminium
- Zinc coated steel
- Fibreglass
- Old paint work

### Physical and chemical data

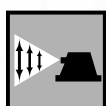
<b>Basis of binder</b>	Epoxy resin
<b>Colour</b>	grey
<b>Coverage</b>	1m <sup>2</sup>
<b>Temperature resistance</b>	to 90 °C
<b>Storage stability</b>	10 years if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)
<b>Size</b>	Aerosol cans, maximum nominal volume 500ml
<b>VOC content</b>	654.8g/l

### Application guide

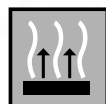
- Remove all rust from metal surfaces
- Clean surface with Procleaner, then sand
- Carry out test spray
- Areas to be sprayed must be free of grease, dust and dry
- For professional use only
- Wear an appropriate respirator



Shake aerosol for at least two minutes, after agitator ball is free



Apply in cross coats from distance of 250mm from object



Allow 10mins for flash off between coats



Apply 1-2 coats



Infrared for 8-10mins



Through cure 20mins at 20°C



Sandable with P400-P500



After use, turn aerosol upside down and empty valve

### Features and benefits

- Outstanding adhesion
- Super smooth finish
- Fast drying
- Good insulation against moisture
- Wet-on-wet possible

### Environmentally sound

The products supplied by ProXL are 100% free of heavy metals and the caps and packaging are made of recyclable material.

### Disposal

Completely emptied cans should be put in recycling skips or appropriate container. Cans which are not empty should be disposed off as special refuse.

This application and technical information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively is the responsibility of the user.



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