

ACV90 – TWO PACK ACRYLIC

PRODUCT DESCRIPTION

A high gloss 2K acrylic finish. Not VOC compliant

FEATURES AND BENEFITS

- Excellent gloss and weather resistance
- Very good colour retention
- Good build

TYPICAL AREAS OF USE

High class commercial bodywork where a non compliant coating can be used

SUITABLE SUBSTRATES & PREPARATION

Suitably primed surfaces that are free of dust, grease & moisture

MIXING INSTRUCTIONS

UHS Hardener ACTHS

Mix 4 parts paint to 1 part ACTHS

Dilute 5-10% with T51 thinners

The EU limit value for this product (product category: 11B.d) in ready to use form is max. 420 g/litre of VOC.

The VOC content of this product in ready to use form is max. 420 g/litre.

HS Hardener ACTEC Fast dry (non-compliant)

Mix 2 parts paint to 1 part ACTEC

Dilute 5-10% with T51 thinners

APPLICATION GUIDE

Conventional or Airless Spray equipment

1-2 coats to reach the desired thickness



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DRYING TIMES AND COVERAGE

Drying Times@20°C:

Flash off: 15 mins

Dust free: 30 mins

Through dry: 18 hrs

Full cure: 7 days

Overcoating window: 4hrs to max 96hrs, after this sanding is required

Oven bake time

Flash off: 10 mins

60°C for: 30 mins

Typical Dry Film Thickness: 50 microns

Covering Capacity:

Covering Capacity: 8m² per litre @ 50um DFT

CHEMICAL DATA

Composition: Polyurethane acrylic

Volume of solids: 50%

Specific Gravity: 1.1

VOC: 540 g/l

HEALTH AND SAFETY

Please refer to the MSDS

ENVIROMENTAL

The products supplied by INDURA are 100% free of heavy metals and the caps and packaging are made of recyclable material.

DISPOSAL

Completely emptied cans should be put in recycling skips or appropriate container. Cans which are not empty should be disposed of as special refuse.

DISCLAIMER OF LIABILITY

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