Technical Data Sheet





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PROFESSIONAL SHED & FENCE PAINT

Product Description	A solvent-borne blend of fine grade aluminium and high quality resin. Formulated for interior and exterior use on new or bare timber. It provides a barrier against the oily exudations of naturally resinous timber.									
Recommended Uses	Formulated for interior and exterior use on new or bare timber. Used as a sealer on weathered creosote, smoke damaged surfaces and is also suitable for use as a sealer or surfaces having a moderate coat of bituminous material applied, or as a substitute for shellac knotting. It may also be used as a universal primer on ferrous metals.									
VOC Content & Compliance	370 <u>+</u> 20 g/litre 2004/42/EC (2012)* sub-category (i) - VOC level below 500 g/l.									
Finish	Matt									
Volume Solids	56 ± 2% - Varies with colour									
Pack Sizes Available	1L, 2.5L, 5L.									
Film Thickness & Coverage		Dry Film Thickn	ness Wet Film		Thickness Theo		oretical Coverage			
	Minimum	48 µm		85 µm		11.6	6 m²/litre			
	Actual coverage varies considerably with factors including surface porosity, roughness, application methods and conditions.									
Minimum Application Femperature	Air temperature	Air temperature 15°C Substrate temperature 7								
Drying & Overcoating Times	Applied to 30 r	nicrons DFT	+10°C		+20°C		+30°C			
	Touch Dry		8	8 hr 3 h		r 2 hr				
	Hard Dry		4	48 hr	24 hr		24 hr			
	Full Hardness	Minimum		7 Days	5 Days		5 Days			
	Overcoating	Maximum		24 hr	16 hr		12 hr			
	Drying and re-coating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.									
Colour Range	30 Ready mixed colours. Tintable to Ral Classic, BS 4800, BS 381C									
Product Code	1L - W0071.0, 2.5L - W0072.5, 5L - W007.									
Specific Gravity	1.2 – 1.55 kg/lt varies with colour									
Storage Conditions	Between 15°C - 25°C for at least 12 hours prior to use. Do not allow to freeze.									
Shelf Life	Minimum 2 years if stored as above in unopened containers									
Flash Point	Above 38°C (closed cup)									
Surface Preparation	On previously painted surfaces, ensure it is sound and non-flaking. Abrade the surface preferably by mechanical abrasion to provide a "key" and maximise adhesion of the subsequent coating. Treat very porous surfaces with a solvent based clear wood sealer.									
Typical Viscosity	Thixotropic - Poise	Thixotropic - Poise @ 25 °C								

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Mixing	Stir the paint with a drill stirrer or wooden baton at least 2" wide. Continue to stir during application to avoid thickening of the product.									
Thinner	White Spirit Equipment Cleaner: White Spirit									
Application	Apply by brush, roller or spray and work well into the surface. Use a paint brush for cutting in if applicable. Avoid applying the paint too thickly to avoid delaying drying times. If the substrate is porous, thin the first coat with 10% White Spirit. The second and subsequent coats can be applied as soon as the first / preceding coat is dry usually after 12-24 hours, and should be applied within 5 days. If more than 5 days elapse, the first coat should be lightly abraded before the second coat is applied. Avoid power washing the surface for 7 days.									
Preceding Coat	Use Palatine Protective Timber Sealant or Carboxide All Purpose Primer Undercoat, Caroxide Aluminium Wood Primer for very porous substrates. This will prevent the timber absorbing the resin from the coating in an uneven consistency. Evident by a patchy colour appearance.									
Subsequent Coat	A wide range of Palatine Top coats can be applied dependent on the final finish. Contact our Technical department to discuss the most suitable for your project.									
Application Methods	Method	Airless Spray	Conventional Spray	Brush	Roller					
		Yes	Yes	Yes	Yes					
	 Airless Spray: Output fluid pressure at tip 2000-3000 psi, 7-11 thou tip (0.38-0.53 mm). Application by brush can achieve up to 85 microns dft. When applying by roller, use a solvent resistant sleeve. Avoid excessive film thickness as this will cause through-drying problems 									
Product Notes	As dictated by normal good painting practice. Care must be taken during application that the temperature is above the dew point to avoid any contamination. In confined spaces provide adequate ventilation during application and drying.									
Health & Safety	Containers are provided with safety labels which should be observed. Further information about hazardous influences and protection are detailed in individual Product Safety Data Sheets. A Safety Data Sheet for this product is available on request from									

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Palatine Paints & Chemicals Limited 55 Smallbrook Lane Leigh Lancashire WN7 5PZ TEL: 01942 884122 sales@palatinepaints.co.uk

www.palatinepaints.co.uk