

EHB – 2K EPOXY PRIMER

PRODUCT DESCRIPTION

High quality 2K Epoxy primer.

FEATURES AND BENEFITS

- Epoxy -polyamide with activated zinc-phosphates
- High etching adhesion
- High resistance to chemicals
- Smooth finish

TYPICAL AREAS OF USE

As a primer for iron, light alloys, galvanised sheet where good chemical and mechanical resistance is required.

SUITABLE SUBSTRATES & PREPARATION

The Iron, light alloys, galvanised sheets and sandblasted steel should be completely clean, dry, degreased and without rust.

MIXING INSTRUCTIONS

4 to 1 mix with ACTEP hardener.
Dilute 5-10% with T43 or T45 thinners.

APPLICATION GUIDE

Conventional or Airless Spray equipment or brush / roller.
1-2 coats to reach the desired thickness.



EHB – 2K EPOXY PRIMER

DRYING TIMES AND COVERAGE

Drying Times @ 20°C:

Flash off: 10 mins

Dust free: 30mins

Through dry: 24 hrs

Full cure: 28 days

Overcoating window: 6hrs to max 96hrs, after this sanding is required

Oven bake times

Flash off: 10 mins

50°C for: 30 mins

Typical Dry Film Thickness: 50 microns

Covering Capacity:

7m² per litre @ 50um DFT

CHEMICAL DATA

Composition: Epoxy polyamide

SG: 1.3

VOC: 400 g/l

HEALTH AND SAFETY

Please refer to the MSDS

ENVIROMENTAL

The products supplied by INDURA are 100% free of heavy metals and the caps and packaging are made of recyclable material.

DISPOSAL

Completely emptied cans should be put in recycling skips or appropriate container. Cans which are not empty should be disposed of as special refuse.

DISCLAIMER OF LIABILITY

The information contained in this Technical Data Sheet is correct to the best of our knowledge, however, you must satisfy yourselves that the product is suitable for your needs by way of your independent testing or other processes. Alpha Coatings Limited trading as Capella Solutions Group makes no warranty, representation, or guarantee regarding the information contained in the Technical Data Sheet or the suitability of its products and services for any particular purpose, nor does Alpha Coatings Limited trading as Capella Solutions Group assume liability arising out of the application or use of any product(s) other than any liability which cannot be limited by law including but not limited to liability for: (a) death or personal injury caused by negligence; (b) fraud or fraudulent misrepresentation; and (c) breach of the terms implied by section 12 of the Sales of Goods Act 1979, in such circumstances Alpha Coatings Limited trading as Capella Solutions Group total liability shall not exceed the cost of the product(s). Alpha Coatings Limited trading as Capella Solutions Group's total liability includes liability in contract, tort, negligence, breach of statutory duty, or otherwise.